

DRAWER LIFE TEST	MODEL NAME :	Approval No1	Approval No2	Dated
	Drawer 5E-415	y,s - kim	d,h-kim	

6-May-11	Temperature 25 °C Humidity : 30 %	Electric power : AC/DC 24 V — 1A
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Testing place : Quality control testing division.  
 Testing machine : A cylinder type testing equipment.  
 Opening speed : 15 times /per minute  
 Pushing position on drawer front frame : Center  
 Weight of dummy coin and money tray : total 4.0 Kg

**Guaranty of cycles(SPEC)**

1million 1.5million 1.8 million 2million

Decision
Approved

Bumil did achieve 1.5 million cycles.

	Month /Date	Opening times (Cycles)	Resistances solenoid	s/p tension	Drawer opening	M/C S/W	Condition
1	'11/05/06	1	24.2	1.2Kg	full open	OK	OK Start testing
2	↓	↓	↓		↓	↓	↓
3	↓	↓	↓		↓	↓	↓
4	'11/8/11	1.5million	24.0	1.1Kg	full open	OK	OK Close testing
5							NO problem for Locking device.
6							NO problem for running roller
7							NO problem for other construction or movement.
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22							
23	<Final> : NO construction or movement problems specially after testing.						
24							
25							

